

# DART SERVICE INSTRUCTION

## 1.0 PURPOSE

The purpose of this DSI is to provide instruction for the placement of the PMA placard for the D350-636-XXX skidtubes.

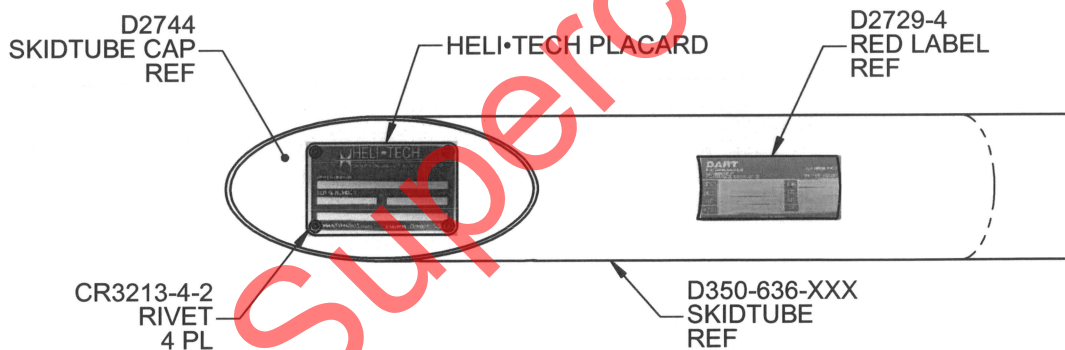
## 2.0 DESCRIPTION

For D350-636-XXX skidtubes that are manufactured as a PMA replacement part, a HELI•TECH Placard must be installed on the skidtube cap as shown in Figure 1 below.

1. Drill 4x  $\varnothing 0.125$ " holes in the corners of the HELI•TECH Placard.
2. Position HELI•TECH Placard as shown and transfer drill 4x  $\varnothing 0.125$  holes from placard to the D2744 Skidtube cap.
3. Deburr all holes and touch up holes with chemical conversion coat (Alodine 1200 or 1201) per MIL-C-5541.
4. Install the HELI•TECH Placard on the D2744 skidtube cap using 4x CR3213-4-2 (or equivalent) rivets.

## 3.0 WEIGHT AND BALANCE

Accomplishment of this DSI has no effect on Weight and Balance.



**FIGURE 1: PLACARD INSTALLATION**

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REV.	DESCRIPTION	BY DATE
DESIGN		
DRAWN		
CHECKED		
MFG. APPR.	N/A	
APPROVED		
DE APPR.		
DATE	13.11.20	
DART AEROSPACE USA, LTD KENT, WA		
DRAWING NO. DSI 9677		
REV. A		
SHEET 1 OF 1		
TITLE PMA PLACARD INSTALLATION		
SCALE NTS		
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